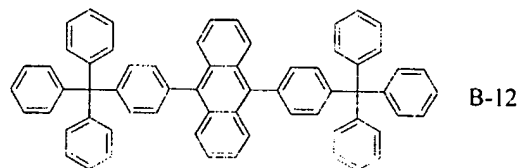
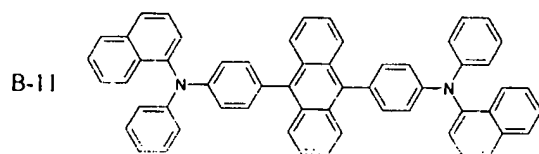
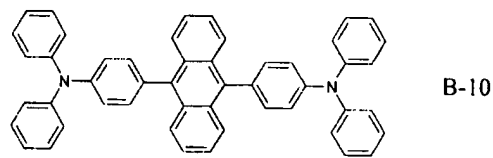
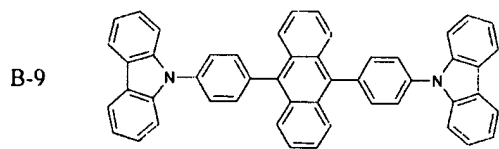
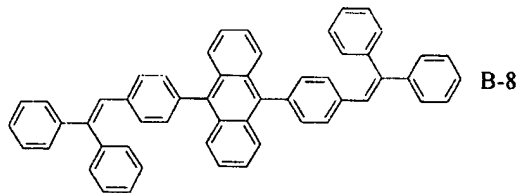
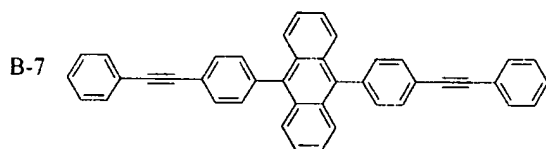
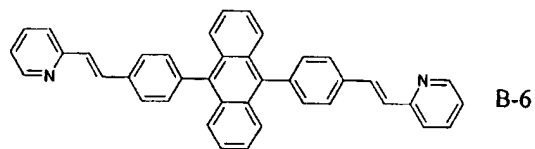
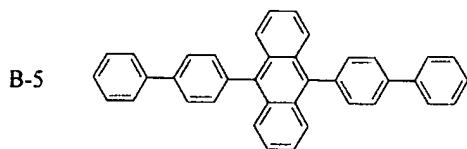
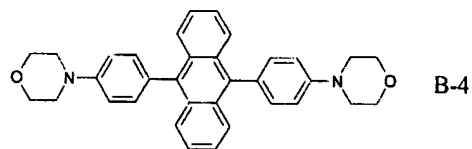
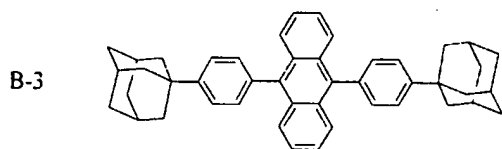
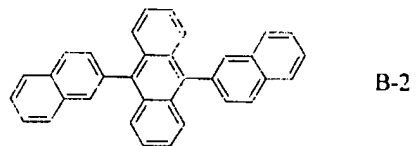
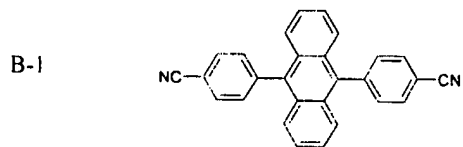
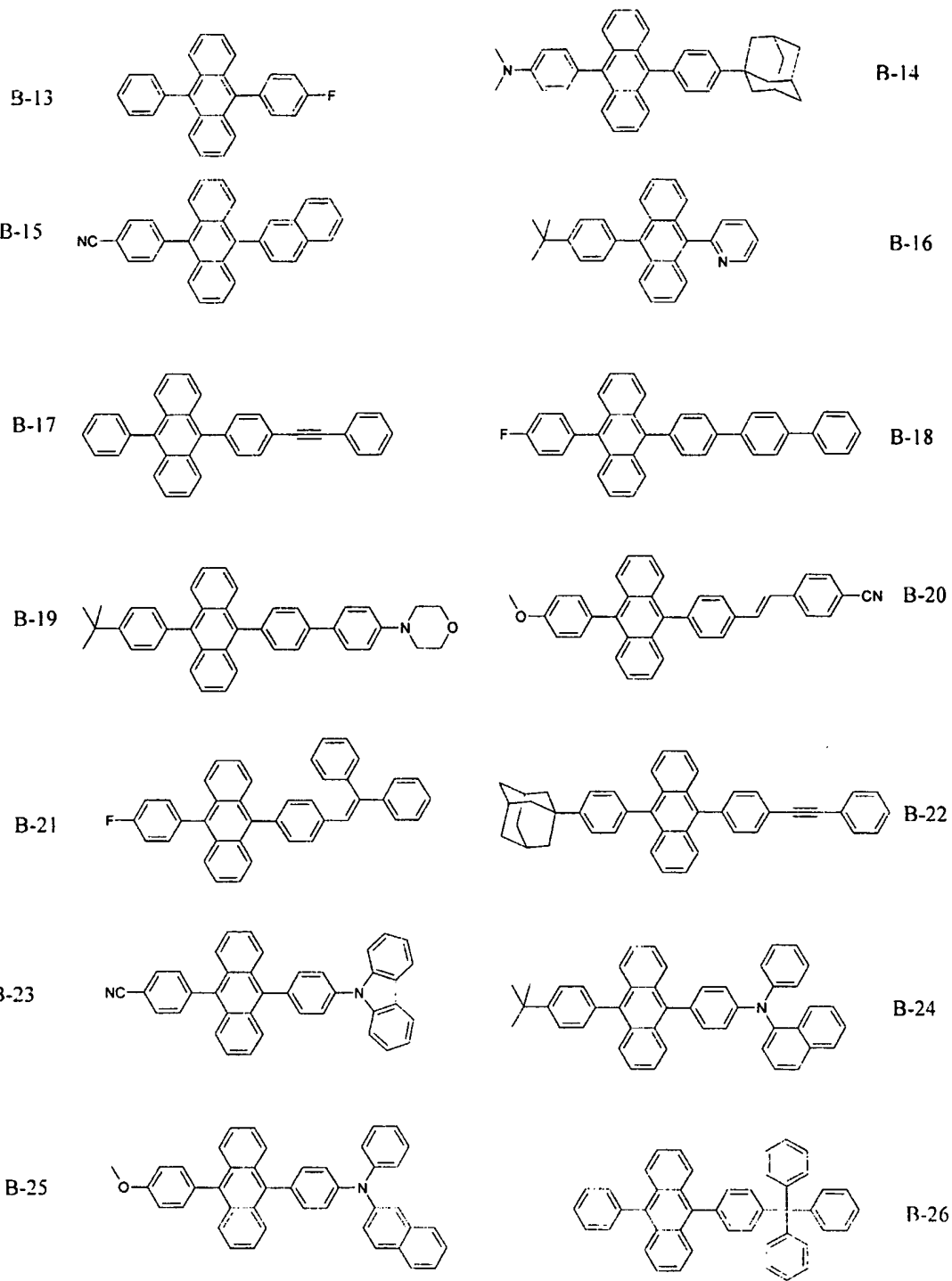


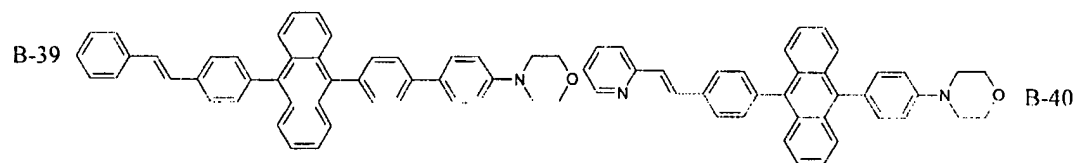
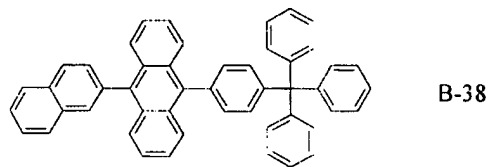
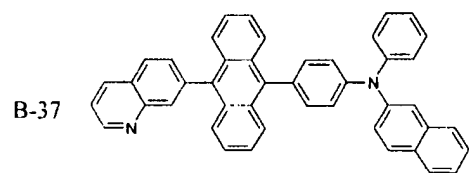
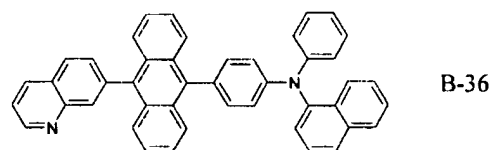
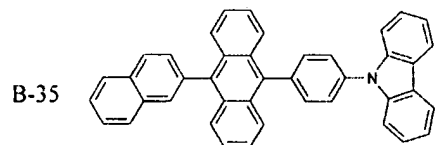
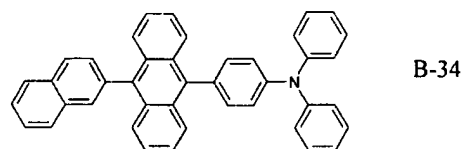
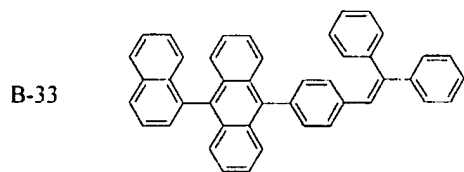
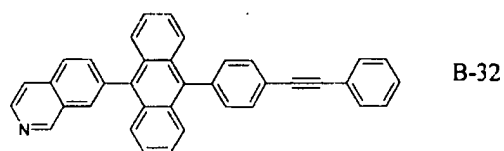
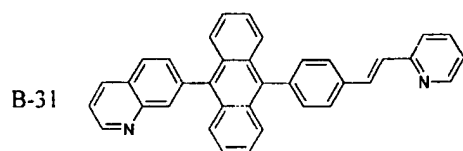
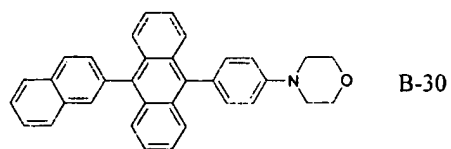
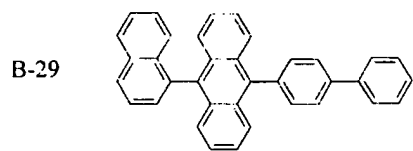
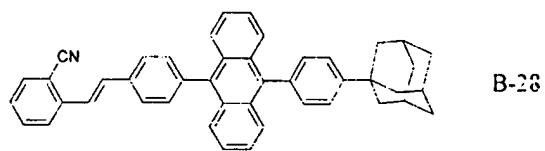
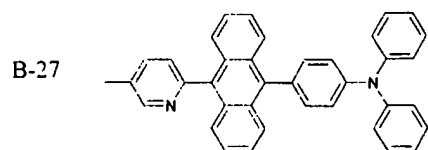
What Is Claimed Is:

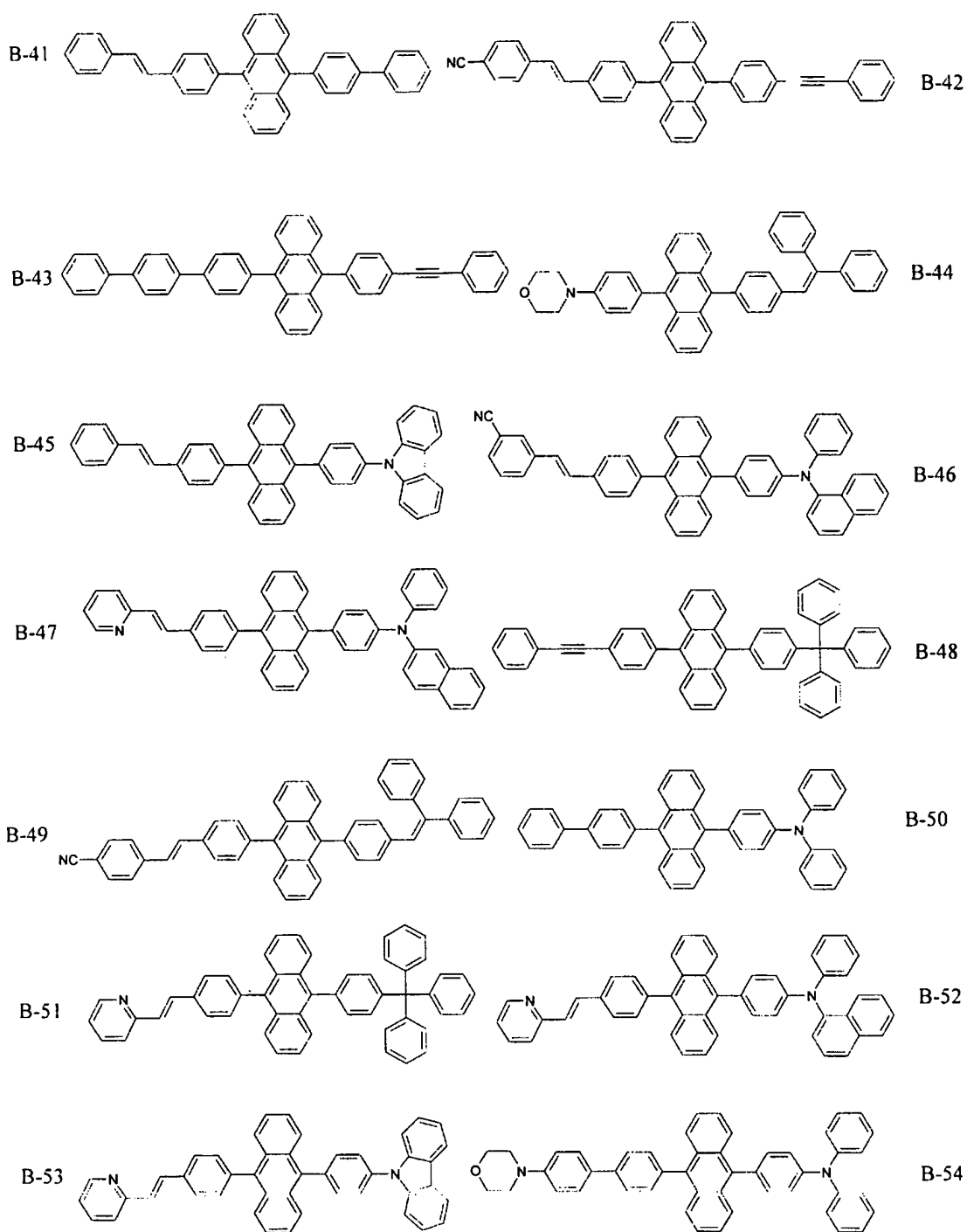
1. An organic electroluminescent device, comprising:
a substrate;
a first electrode formed on the substrate;
an emission layer formed over the first electrode, and having a first emission area, a second emission area, and a third emission area;
a hole blocking layer formed on the emission layer, the hole blocking layer being formed of the same substance as that of the third emission area; and
a second electrode formed over the hole blocking layer.
2. The device according to claim 1, wherein a hole injection layer and a hole transport layer are sequentially formed between the first electrode and the emission layer.
3. The device according to claim 1, wherein at least one of an electron transport layer and an electron injection layer is formed between the hole blocking layer and the second electrode.
4. The device according to claim 1, wherein the first emission area is a green emission area, the second emission area is a red emission area, and the third emission area is a blue emission area.
5. The device according to claim 1, wherein at least one of the first emission area and the second emission area is formed of a phosphorescent substance, and the third emission layer is formed of a fluorescent substance.
6. The device according to claim 1, wherein the hole blocking layer is formed of any one of a plurality of substances forming the third emission area.

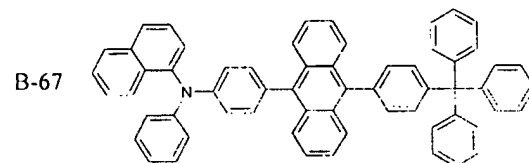
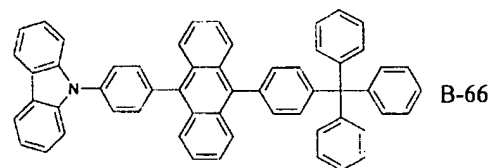
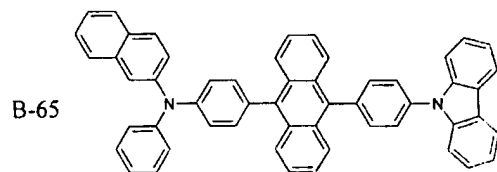
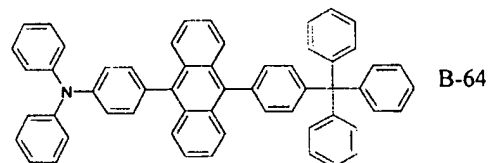
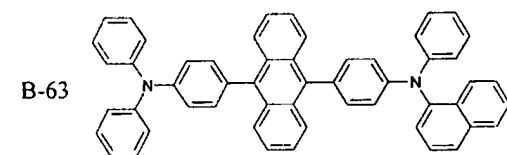
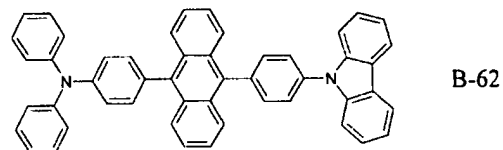
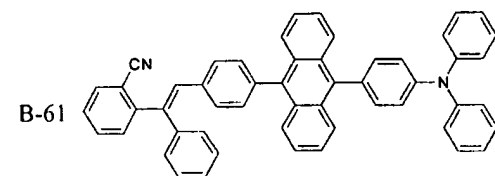
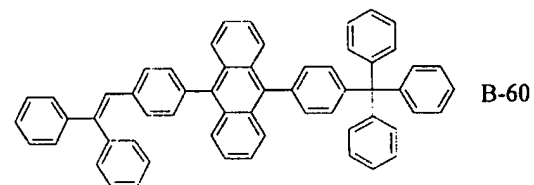
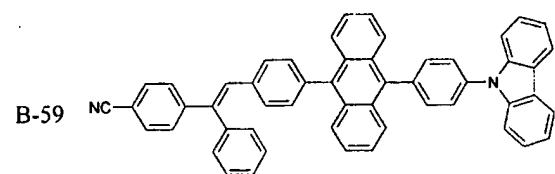
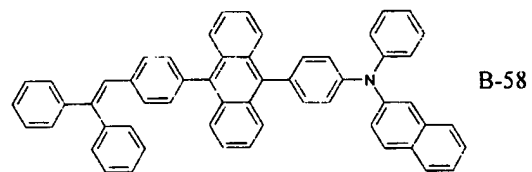
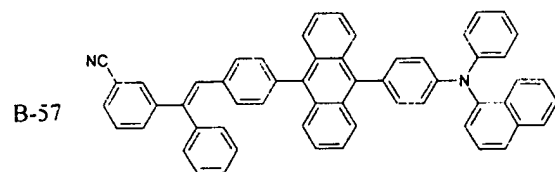
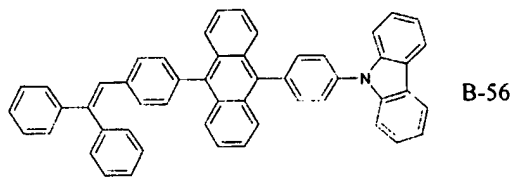
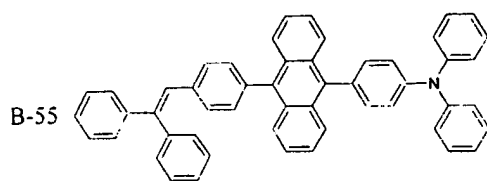
7. The device according to claim 1, wherein the hole blocking layer is formed of any one of a plurality of substances listed below:











8. A method for fabricating an organic electroluminescent device, comprising:
forming a first electrode on a substrate;

forming a first emission layer in a first emission area over the first electrode;
forming a second emission layer in a second emission area over the first electrode;
forming a third emission layer in a third emission area over the first electrode, and
subsequently forming a hole blocking layer on the first, second, and third emission layers by
using a substance of the third emission layer; and
forming a second electrode over the hole injection layer.

9. The method according to claim 8, further comprising sequentially forming a hole injection layer and a hole transport layer.

10. The method according to claim 8, further comprising forming at least one of an electron transport layer and an electron injection layer.

11. The method according to claim 8, wherein the first emission area is a green emission area, the second emission area is a red emission area, and the third emission area is a blue emission area.

12. The method according to claim 8, wherein at least one of the first emission area and the second emission area is formed of a phosphorescent substance, and the third emission layer is formed of a fluorescent substance.

13. The method according to claim 8, wherein the hole blocking layer is formed of any one of a plurality of substances forming the third emission area.